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material sheet 6. Further, it is easier to visually recognize the contour line of the handle mounting portions 2 and, by extension, the positions of the insertion holes 3, whereby the operation of mounting the handle 4 is facilitated. There are no particular limitations regarding the coloring agent for coloring the adhesive 50; it is possible to suitably use pigments, such as natural mineral pigment, inorganic synthetic pigment, insoluble organic pigment, and lake pigment, or dyes, such as natural dye, synthetic dye, and fluorescent dye.

In this way, apart from the bonding of the main cleaning portion 20 to the lower surface of the base material sheet 6, and the formation of a sub cleaning portion through provision of strips in the peripheral edge portion of the base material sheet 6 itself, desirable to perform various kinds of processing also on the upper surface thereof to thereby achieve an improvement in terms of usability as a cleaning device. In the conventional system in which the fibers and the base material sheet are integrally bonded together by heat sealing, a convex press mark is generated on the upper surface of the base material sheet, which is liable to impair the workability machinability of the same. In contrast, in a system in which, as in the present invention, the fiber bundle and the base material sheet are bonded together, there is no need to apply excessive heat and pressure in the bonding process, so that the above problem is eliminated, and the bonding of the handle mounting portions 2, for